



TEST REPORT: RPS-65-48

65W Single Output Medical Type

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

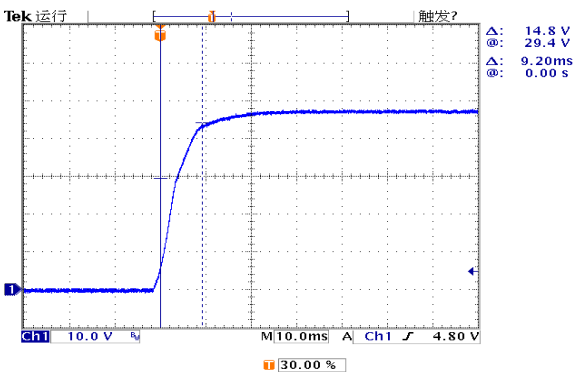
■ RELIABILITY TEST

ENVIRONMENT TEST

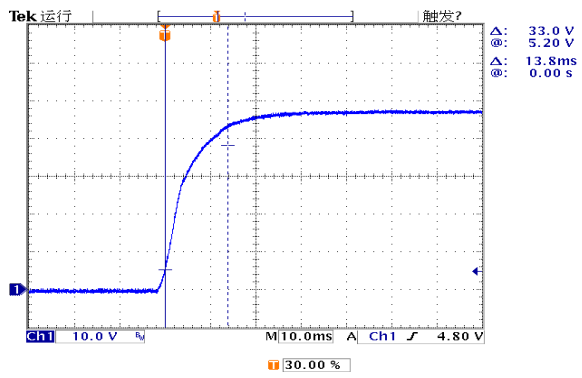
DESIGN VERIFY TEST
OUTPUT FUNCTION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 45.60V ~ 52.80V	I/P : 230VAC O/P: MIN LOAD TA : 25°C	CH1: 44.54V ~ 54.12V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 1.0% ~ -1.0%	I/P : 115VAC / 264VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.23% ~ -0.30%
3	LINE REGULATION (MAX.)	V1 : 0.5% ~ -0.5%	I/P : 115VAC / 264VAC O/P: FULL LOAD TA : 25°C	V1: 0.05% ~ -0.01%
4	LOAD REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 0.23% ~ -0.30%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	TEST< 3.361 %
6	RIPPLE & NOISE(Max)	V1 : 300 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25°C	V1 : 58.8 mVp-p
7	SET UP TIME (MAX.)	230VAC : 500ms	I/P : 230VAC	230VAC : 188ms
		115VAC : 500ms	I/P : 115VAC	115VAC : 68ms
INPUT=230VAC/50HZ @ FULL LOAD		INPUT=115VAC/60HZ @ FULL LOAD		
CH1 : Output Voltage CH2 : AC Input Voltage		CH1 : Output Voltage CH2 : AC Input Voltage		
	RISE TIME (MAX.)	230VAC : 30ms 115VAC : 30ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 9.2ms 115VAC : 13.8ms

INPUT=230VAC/50HZ @ FULL LOAD
CH1 : Output Voltage



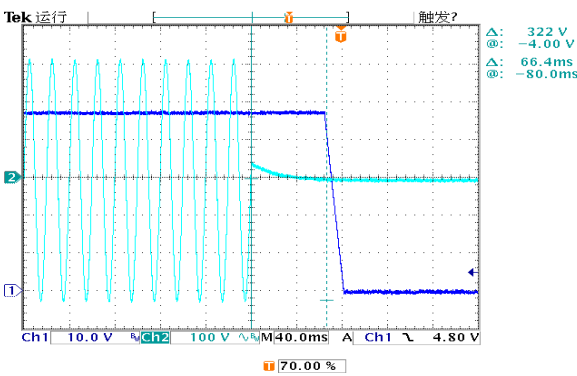
INPUT=115VAC/60HZ @ FULL LOAD
CH1 : Output Voltage



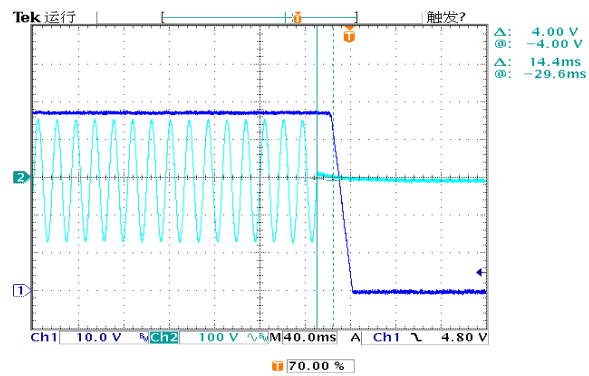
HOLD UP TIME (TYP.)

230VAC : 30ms	I/P : 230VAC	230VAC : 66.4ms
115VAC : 12ms	I/P : 115VAC	115VAC : 14.4ms
	O/P: FULL LOAD	
	TA : 25°C	

INPUT=230VAC/50HZ @ FULL LOAD
CH1 : Output Voltage CH2 : AC Input Voltage



INPUT=115VAC/60HZ @ FULL LOAD
CH1 : Output Voltage CH2 : AC Input Voltage

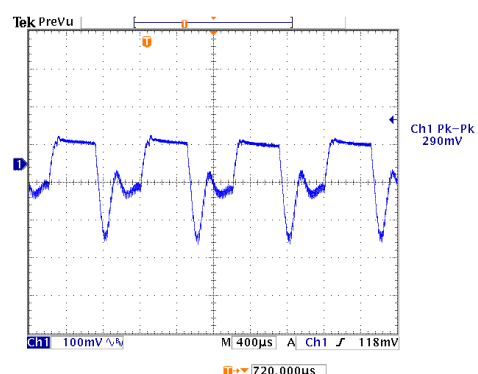
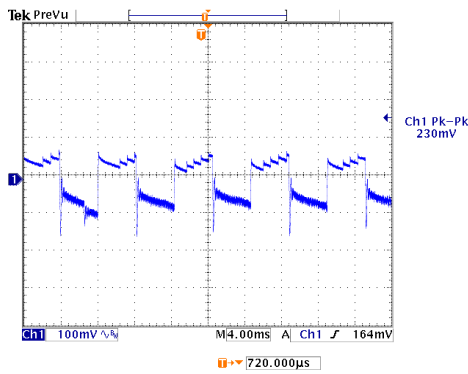


DYNAMIC LOAD

V1 : 4800 mVp-p	I/P : 230VAC	(1). (2). unit:mVp-p
	O/P:	V1: 230.0mv 290.0mv
	(1)Full/Min load 50%duty/120HZ	
	(2)Full/Min load 50%duty/1KHZ	
	TA : 25°C	

FULL /50% LOAD 50%DUTY / 120HZ

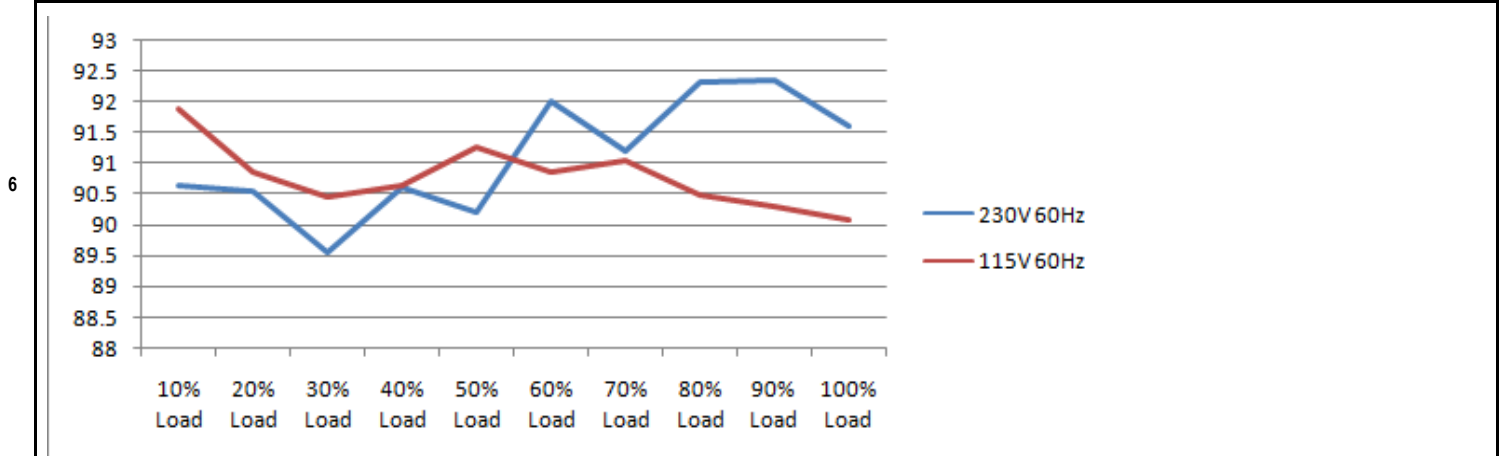
FULL /50% LOAD 50%DUTY / 1KHZ





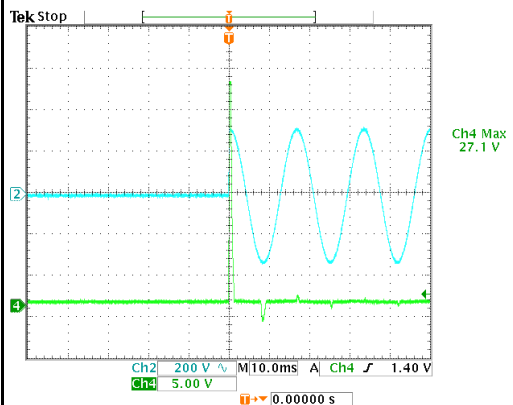
INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC ~ 264VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	72.6VAC ~ 264VAC
			I/P : LOW-LINE = 77VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 115VAC ~ 264VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	1 / 230VAC 1.5 / 115VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 0.579 / 230VAC I= 0.988 / 115VAC
4	LEAKAGE CURRENT	< 0.10mA	I/P : 264VAC O/P : MIN LOAD TA : 25°C	L-FG: 0.084 mA N-FG: 0.084 mA
5	NO LOAD POWER CONSUMPTION	< 0.10W	I/P : 230VAC O/P : MIN LOAD TA : 25°C	< 0.0829 W
	EFFICIENCY (TYP.)	91.0%	I/P : 230VAC O/P : FULL LOAD TA : 25°C	91.67 %

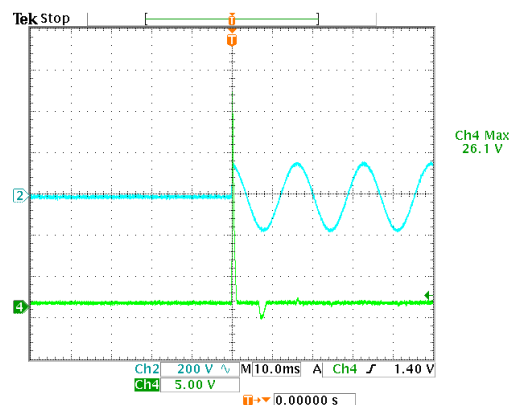


7	INRUSH CURRENT (TYP.)	50A / 230VAC 30A / 115VAC twidth= 0 us measured at 50% Ipeak COLD START	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 27.10A / 230VAC I= 26.10A / 115VAC
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INPUT=230VAC/50HZ @ FULL LOAD
CH2 : Input current (1V=1A) CH4 : AC Input Voltage



INPUT=115VAC/50HZ @ FULL LOAD
CH2 : Input current (1V=1A) CH4 : AC Input Voltage



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	115% ~ 150%	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta : 25°C	121.3% 264VAC 125.7% 230VAC 126.8% 115VAC Hiccup Mode
2	OVER VOLTAGE PROTECTION	55.20V ~ 64.80V	I/P: 264VAC I/P: 230VAC I/P: 80VAC O/P: MIN LOAD Ta : 25°C	57.97V 264VAC 57.97V 230VAC 57.97V 80VAC Shut down Re- power ON
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup Mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated : 600V 11.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 568.00V (2). 452.00V (3). 568.00V
2	Input Capacitor	C5 Rated : 100uf 400V	I/P : 267VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1). 360.00V (2). 364.00V (3). 364.00V
3	Control IC	U1 Rated : 28.0V (max) -0.3V (min)	I/P : 267VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)O.V.P (5)Low Line No Load Vo(min) Ta : 25°C	U1 (1). 21.60V (2). 11.20V (3). 20.80V (4). 23.40V (5). 20.20V
4	O/P Diode	D100 Rated : 300V 20.0A	I/P : 267VAC O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1). 180.00V (2). 168.00V (3). 188.00V
5	Clamp Diode	D5 Rated : 800V 2.0A	I/P : 267VAC O/P : (1)Full load continue Ta : 25°C	(1). 524.00V

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 4.000KVAC /min	I/P-O/P: 4.400KVAC /min Ta : 25°C	I/P-O/P: 1.41mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS



2	CONDUCTION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 MEDICAL AIR: 15KV / Contact: 8KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 MEDICAL INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 MEDICAL L-N:2KV;L/N-PE: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																												
1	TEMPERATURE RISE TEST	MODEL : RPS-65-7.5 1. ROOM AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 29.6°C 2. HIGH AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 50.1°C	<table border="1"> <thead> <tr> <th>NO.</th> <th>Position</th> <th>ROOM AMBIENT 29.6°C</th> <th>HIGH AMBIENT Ta: 50.1°C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>50.5°C</td><td>68.7°C</td></tr> <tr><td>2</td><td>LF2</td><td>53.7°C</td><td>72.7°C</td></tr> <tr><td>3</td><td>BD1</td><td>83.3°C</td><td>101.1°C</td></tr> <tr><td>4</td><td>Q1</td><td>88.8°C</td><td>106.6°C</td></tr> <tr><td>5</td><td>C5</td><td>64.0°C</td><td>82.1°C</td></tr> <tr><td>6</td><td>C40</td><td>78.5°C</td><td>96.1°C</td></tr> <tr><td>7</td><td>T1</td><td>80.9°C</td><td>98.2°C</td></tr> <tr><td>8</td><td>D100</td><td>100.9°C</td><td>117.6°C</td></tr> <tr><td>9</td><td>D101</td><td>101.8°C</td><td>117.2°C</td></tr> <tr><td>10</td><td>C105</td><td>75.1°C</td><td>94.3°C</td></tr> <tr><td>11</td><td>C106</td><td>71.9°C</td><td>91.0°C</td></tr> <tr><td>12</td><td>C107</td><td>56.3°C</td><td>74.5°C</td></tr> <tr><td>13</td><td>L101</td><td>62.0°C</td><td>79.6°C</td></tr> <tr><td>14</td><td>U1</td><td>69.9°C</td><td>87.2°C</td></tr> </tbody> </table>	NO.	Position	ROOM AMBIENT 29.6°C	HIGH AMBIENT Ta: 50.1°C	1	LF1	50.5°C	68.7°C	2	LF2	53.7°C	72.7°C	3	BD1	83.3°C	101.1°C	4	Q1	88.8°C	106.6°C	5	C5	64.0°C	82.1°C	6	C40	78.5°C	96.1°C	7	T1	80.9°C	98.2°C	8	D100	100.9°C	117.6°C	9	D101	101.8°C	117.2°C	10	C105	75.1°C	94.3°C	11	C106	71.9°C	91.0°C	12	C107	56.3°C	74.5°C	13	L101	62.0°C	79.6°C	14	U1	69.9°C	87.2°C	
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230VAC O/P : 129% LOAD Ta : 25°C	TEST : OK																																																												
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 264VAC / 115VAC O/P : FULL LOAD Ta : -30.0°C	TEST : OK																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C NO DAMAGE	I/P : 272VAC O/P : FULL LOAD Ta : 50°C HUMIDITY= 95.0% RH	TEST : OK																																																												
5	TEMPERATURE COEFFICIENT	±0.03% /°C(0~50°C)	I/P : 230VAC O/P : FULL LOAD	±0.0140% /°C(0~50°C)																																																												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C ~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																																												
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C ~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 58sec ; turn off 2sec		TEST : OK																																																												
		1 Carton & 1 Set		TEST : OK																																																												



8	VIBRATION TEST	(1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	
9	CAPACITOR LIFE CYCLE	:SUPPOSE C106 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25.0°C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50.0°C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50.0°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50.0°C LIFE TIME	(1). 158118 HRS (2). 17782.8 HRS (3). 44588.4 HRS (4). 158118 HRS
10	MTBF	MIL-HDBK-217F TOTAL FAILURE RATE : 959.1 KHRS	
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above	30000HRS @ TA 50°C

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

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